

TECHNICAL DATA SHEET

ASTM A193 GR.B8T & B8TA - 321 (1, 1A, 2)

CHEMICAL COMPOSITION

Elements	C %	Mn %	P %	S %	Si %	Cr %	N %	Ni %	Ti%
Min						17.00	-	9.00	-
Max	0.08	2.00	0.045	0.030	1.00	19.00	0.10	12.00	5 x (C+N) to 0.70

MECHANICAL PROPERTIES (METRIC PRODUCT)

GRADE	DIAMETER (mm)	TENSILE STRENGTH MPa (Min)	YIELD STRENGTH 0.2% Mpa (Min)	ELONGATION IN % (Min)	REDUCTION AREA% (Min)	HARDNESS HRC/HBW/HRB	HT Tempering Temp °C (Min)
B8T CL.1	All Diameters	515	205	30	50	223 HBW or 96 HRB	Carbide Solution Treated
B8T CL.2	M20 & Under	860	690	12	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	Over M20 to M24 incl	795	550	15	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	Over M24 to M30 incl	725	450	20	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	Over M30 to M36 incl	690	345	28	45	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
B8TA CL.1A	All Diameters	515	205	30	50	192 HBW or 90 HRB	Carbide Solution Treated in the Finish Condition

MECHANICAL PROPERTIES (INCH PRODUCT)

GRADE	DIAMETER (mm)	TENSILE STRENGTH Ksi (Min)	YIELD STRENGTH 0.2% Ksi (Min)	ELONGATION IN % (Min)	REDUCTION AREA% (Min)	HARDNESS HRC/HBW/HRB	HT Tempering Temp °C (Min)
B8T CL.1	All Diameters	75	30	30	50	223 HBW or 96 HRB	Carbide Solution Treated
B8T CL.2	3/4" & Under	125	100	12	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	3/4" to 1" Incl	115	80	15	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	Over 1" to 1 1/4" incl	105	65	20	35	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
	Over 1 1/4" to 1 1/2" incl	100	50	28	45	321 HBW or 35 HRC	Carbide Solution Treated & Strain Hardened
B8TA CL.1A	All Diameters	75	30	30	50	192 HBW or 90 HRB	Carbide Solution Treated in the Finish Condition

NOTE:

Material Spec : ASTM A193 GR.B8T & B8TA

Dimension STD : As per approved DRG.

Heat Treatment type : Carbide Solution Treated / Carbide Solution Treated & Strain Hardened / Carbide Solution Treated in the Finish Condition

Prepared by:

Approved by: