



Works:PlotNo.-14,SurveyNo.96&97,Ashoka&HitechInd.EstateGolaniWaliv,Vasai Road (East) -401208 Dist. Palghar (Maharashtra).
Tel:022-68201301Email:sales@anankafasteners.WebSite:www.anankafasteners.com

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Customer:		Material:- SS 316L		T.C. No: XXX/2X-2X
SWO No.: XX/2X-2X	Date: 1X/0X/XXXX	Bar Shape: ROUND BAR	BarSize:25.00mm	Date: 1X/0X/20XX
PO No.: XXXX-511687777XXXX	Date: 0X/0X/XXXX	LotNo.:AKHB/XXXX		Inv.No.:

Elements	C	Mn	P	S	Si	Cr	Ni	Mo	Mill Name: NSL Steel Ltd
Min :						16.000	10.000	2.000	Mill TC No.: 55XXXX
Max :	0.030	2.000	0.045	0.030	1.000	18.000	14.000	3.000	Mill TC Date.: 0X.0X.20XX
Actual :	0.021	1.290	0.040	0.018	0.380	16.410	10.020	2.060	Mill Heat No.: XXXXXXXX

Lab TC No.: CQXXXX & CQXXXX

Lab Name: XXX EngineeringXXXX Pvt Ltd

Result: Satisfactory

Coldwork conditions

PROPERTIES		TENSILE STRENGTH MPa	YIELD STRENGTH 0.2 % offset MPa	% ELONGATION	% REDUCTION AREA	HARDNESS BHN/HRC/HRB/Hv		
Specified {	Min :	515.000	205.000	30.000	40.000	BHN		
	Max :					290.000		
	Actual:	754.200	598.250	37.40	68.74	BHN	233.000	234.000
Lab TC No. :		CQXXXX & CQXXXX		Lab Name: XXX Engineering XXXX Pvt Ltd		Result: Satisfactory		

Impact Test

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Result :	NO CRACKES OBSERVED
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TC. No./Date/ Name :	-----
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ITEM DETAILS

SRL	Item NO. / Description	Length	DWG No./ Rev No.	Item Code	Quantity
03.	HEX BOLT FULL THREADED M24-3P	70mm			10.00NOS

We certify that the fastener was manufactured, sampled, tested and inspected in accordance with the specification and the results have been determined to meet the requirements of the specification.

Remarks:-

MaterialConfirmsTo: SS316L

MSS No. : ---

Dimensions as per : As Per IS 1364-2

Threads As per : ASME B1.13M CL 6a

AnyOtherProcedure: -

Marking & MFG ID :AKFSS316L

Special Requirements: -

PMI:

LPE:

UT:

MPI:

For: ANANKA FASTENERS PVT LTD

QUALITY CONTROL