

 ANANKA An ISO 9000-2015 Company	Ananka Fasteners Pvt Ltd. Works: Plot No.-14, Survey No.96&97,Ashoka & HitechInd.EstateGolani Waliv, Vasai Road (East) -401208 Dist. Palghar (Maharashtra). Tel : 022-68201301 Email : sales@anankafasteners.com Web Site: www.anankafasteners.com									
Inspection Certificate according to EN10204-2004 Type 3.1 EDT.2004										
Customer: SAMPLE MTC			Material: - SA479 UNS S32205.				T.C. No: SXX/26-27			
SWO No.:		Date:	Bar Shape: ROUND BAR			Bar Size: 28.00 mm		Date: 1X/0X/202X.		
PO No.:		Date:	RMHeatNo. 24LXXXX			Lot No.: RXXXX		Inv.No.:- -		
CHEMICAL COMPOSITION %										
Elements	C	Mn	P	S	Si	Cr	Ni	Mo	N	
Min :						22.000	4.500	3.000	0.140	
Max :	0.030	2.000	0.030	0.020	1.000	23.000	6.500	3.500	0.200	
Actual :	0.017	1.714	0.025	0.007	0.337	22.870	5.090	3.190	0.160	
Mill Name: Laxcon Steel										
Mill TC No.: 23XXXX										
Mill TC Date.: 0X.0X.202X										
Mill Heat No.: 24LXXXX										
Lab TC No.: QAXXXX			Lab Name: XXXX LAB			Result: Satisfactory				
HEAT TREATMENT										
Annealed Conditions.										
MECHANICAL PROPERTIES (TEST METHOD: ASTM A370-2024)										
PROPERTIES		TENSILE STRENGTH MPa		YIELD STRENGTH 0.2 % offset MPa		% ELONGATION		% REDUCTION AREA		
Specified { Min :		655.000		450.000		25.000		45.000		
Max :								290.00		
Actual:		880.98		711.77		29.80		71.04		
Lab TC No.:		2501XXXX		Lab Name: XXXLab		Result: Satisfactory				
						AVG Value LATERAL EXPANSION AT				
Impact Test		Specified Value J		---		Value 1		Value 2		
		Archived Value J		---		---		---		
SURFACE COATING PROCESS										
Result :		----								
TC. No./Date/ Name :		-- --								
ITEM DETAILS										
SRL	Item NO. / Description				Length	DWG No./ Rev No.		ItemCode	Quantity	
01.	STUD BOLT M27 – 2P				100mm	-		-	25.00 Nos	
We certify that the fastener was manufactured sampled, tested and inspected in accordance with the specification and the results have been determined to meet the requirements of the specification.										
Remarks: -										
Material Confirms To: ASME SA479 UNS S32205					Special Requirements: -			For Ananka Fasteners Pvt Ltd.		
MSS No. : ---					PMI:					
Dimensions as per : As Per DIN 933					LPE:					
Threads As per : ASME B1.13M CL 6g					UT:					
Any Other Procedure : - - -					MPI:					
Marking & MFG ID : AKF 2205								Authorized Signatory		