

Material Test Certificate according to EN 10204-2004 : 3.1

Customer :		SAMPLE MTC		Material :		ASTM A194 GRADE 6 ED-2026		TC No. :		SN06/26-XX		
SWO No. :		-	Date :	-	Bar Shape :		Hex Bar	Bar Size	35 mm	TC Date :		18.06.20XX
PO No. :		-	Date :	-	RM TC No. :		-	Lot No. :	AKF-XX	INV. No./Date		-

Chemical Composition Results %

Elements :	C	Mn	P	S	Si	Cr	Ni	Mo	N	Sn	Cu	Al	B	Pb	Ca
Min. :	0.08	-	-	-	-	11.50	-	-	-	-	-	-	-	-	-
Max. :	0.15	1.00	0.040	0.030	1.00	13.50	-	-	-	-	-	-	-	-	-
Actual :	0.11	0.72	0.025	0.008	0.42	12.31	-	-	-	-	-	-	-	-	-
Lab TC No.:	XXXX	Lab Name :	XXXX	Result :	Satisfactory										

Heat Treatment Records

Heat Treatment Process	Hardening Temp. °C	Tempering Temp. °C	Solution Annealing Temp. °C
Temp. °C Min. :	88X°C	59X°C	-
Temp. °C Recorded :	-	-	-
Soaking Time :	-	-	-
Quenching Medium :	Oil Quenched	Aircool	-

Mechanical Testing Results

Mechanical Properties		Tensile Strength (Mpa)	Yeild Strength 0.2 % Offset (Mpa)		% Elongation (GL-50mm)	%Reduction Area	Hardness (HRC)		Proof Load (kN)		
Specified	Min.	-	-		-	-	20		364.22		
	Max.	-	-		-	-	28		-		
Actual Results:		-	-		-	-	22, 24, 25		365.25		
Impact Test Results		Charpy V Notch Impact Test					AVG Value (J)	Lateral Expansion			
		Specified Value (J)	-	-	-	-	-	Value 1	Value 2	Value 3	Avg. Value
		Achieved Value (J)	-	-	-	-	-	-	-	-	-
Lab TC No.:	XXXX		Lab Name :		XXXX		Result :		Satisfactory		

Item Details

Po Sr. No.	Item Code	Drawing No./Rev. No.	Item Description	Length	Quantity
1	-	-	Hex Nut 1"- 8UNC, ASTM A194 GRADE 6	-	24 Nos

Remarks: -
01) Material is free from surface defects.
02) 100% visual inspection was carried out in accordance with the specification.
03) Chemical, Mechanical & Dimensional tests were carried out in accordance with the specification.
04) Material shall fulfil all the specified requirements and the actual test results are recorded and verified against the above specification limits.
05) No weld repair is allowed.
06) All dimensions are as per the drawing.
07) All dimensions are as per the specification.
08) All dimensions are as per the specification.

We confirm that above mentioned Items was Manufactured, Sampled, Tested and Inspected in accordance with the subjected Customer's Purchase Order and as applicable Drawings, Material Specifications, Codes & Standards and the results of the items have been determined to meet the users' requirements.



For Ananka Fasteners Pvt. Ltd.

For Client / TPI

Material Test Certificate according to EN 10204-2004 : 3.1

Customer :	SAMPLE MTC			Material :	ASTM A194 GRADE 6F - 2024			TC No. :	SN07/26-XX		
SWO No. :	-	Date :	-	Bar Shape :	Round Bar	Bar Size	18 mm	TC Date :	09.05.20XX		
PO No. :	-	Date :	-	RM TC No. :	-	Lot No. :	AKF-XX	INV. No./Date	-		

Chemical Composition Results %

Elements :	C	Mn	P	S	Si	Cr	Ni	Mo	N	Sn	Cu	Al	B	Pb	Ca
Min. :	-	-	-	-	-	12.00	-	-	-	-	-	-	-	-	-
Max. :	0.15	1.25	0.060	0.015	1.00	14.00	-	-	-	-	-	-	-	-	-
Actual :	0.10	0.68	0.021	0.009	0.35	12.67	-	-	-	-	-	-	-	-	-
Lab TC No.:	XXXX			Lab Name :	XXXX			Result :	Satisfactory						

Heat Treatment Records

Heat Treatment Process	Hardening Temp. °C	Tempering Temp. °C	Solution Annealing Temp. °C
Temp. °C Min. :	88X°C	59X°C	-
Temp. °C Recorded :	-	-	-
Soaking Time :	-	-	-
Quenching Medium :	Oil Quenched	Aircool	-

Mechanical Testing Results

Mechanical Properties		Tensile Strength (Mpa)	Yield Strength 0.2 % Offset (Mpa)		% Elongation (GL-50mm)	%Reduction Area	Hardness (HRC)		Proof Load (kN)		
Specified	Min.	-	-		-	-	20		87.3		
	Max.	-	-		-	-	28		-		
Actual Results:		-	-		-	-	23, 25, 26		88.1		
Impact Test Results		Charpy V Notch Impact Test					AVG Value (J)	Lateral Expansion			
		Specified Value (J)	-	-	-	-	Value 1	Value 2	Value 3	Avg. Value	
		Achieved Value (J)	-	-	-	-	-	-	-	-	
Lab TC No.:	XXXX		Lab Name :		XXXX		Result :		Satisfactory		

Item Details

Po Sr. No.	Item Code	Drawing No./Rev. No.	Item Description	Length	Quantity
1	-	-	Heavy Hex Nut M12-1.75P, ASTM A194 GRADE 6F	-	36 Nos

Remarks: -
01) Material is free from surface defects.
02) 100% visual inspection was carried out in accordance with the specification.
03) Chemical, Mechanical & Dimensional tests were carried out in accordance with the specification.
04) Material shall fulfil all the specified requirements unless actual test results are recorded and verified against the above specification limits.
05) No weld repair is permitted.
06) All dimensions are as per drawing unless otherwise specified.
07) All dimensions are as per specification.
08) All dimensions are as per specification.

We confirm that above mentioned Items was Manufactured, Sampled, Tested and Inspected in accordance with the subjected Customer's Purchase Order and as applicable Drawings, Material Specifications, Codes & Standards and the results of the items have been determined to meet the users' requirements.

For Ananka Fasteners Pvt. Ltd.

For Client / TPI