

Material Test Certificate according to EN 10204-2004 : 3.1

Customer :	SAMPLE MTC			Material :	ASTM A194 GRADE 8ML4CuN ED-2026			TC No. :	S38/26-XX
SWO No. :	-	Date :	-	Bar Shape :	Round Bar	Bar Size	32 mm	TC Date :	18.05.20XX
PO No. :	-	Date :	-	RM TC No. :	-	Lot No. :	AKF-XX	INV. No./Date	-

Chemical Composition Results %

Elements :	C	Mn	P	S	Si	Cr	Ni	Mo	N	Sn	Cu	Al	B	Pb	Ca
Min. :	-	-	-	-	-	17.00	15.00	3.00	-	-	4.00	-	-	-	-
Max. :	0.030	2.00	0.040	0.010	1.00	19.00	16.50	4.00	0.045	-	5.00	-	-	-	-
Actual :	0.016	1.67	0.023	0.003	0.42	17.68	15.61	3.28	0.032	-	4.34	-	-	-	-
Lab TC No.:	XXXX	Lab Name :	XXXX	Result :	Satisfactory										

Heat Treatment Records

Heat Treatment Process	Hardening Temp. °C	Tempering Temp. °C	Solution Annealing Temp. °C
Temp. °C Min. :	-	-	-
Temp. °C Recorded :	-	-	-
Soaking Time :	-	-	-
Quenching Medium :	-	-	-
			Carbide Solution Treated & Strain Hardened

Mechanical Testing Results

Mechanical Properties		Tensile Strength (Mpa)	Yield Strength 0.2 % Offset (Mpa)		% Elongation (GL-50mm)	%Reduction Area	Hardness (HRB/HRC)		Proof Load (Kn)	
Specified	Min.	-	-		-	-	-		181.8	
	Max.	-	-		-	-	32		-	
Actual Results:		-	-		-	-	23, 26, 27		182.6	
Impact Test Results		Charpy V Notch Impact Test				AVG Value (J)	Lateral Expansion			
		Specified Value (J)	-	-	-	-	Value 1	Value 2	Value 3	Avg. Value
		Achieved Value (J)	-	-	-	-	-	-	-	-
Lab TC No.:	XXXX		Lab Name :		XXXX		Result :		Satisfactory	

Item Details

Po Sr. No.	Item Code	Drawing No./Rev. No.	Item Description	Length	Quantity
1	-	-	Hex Nut M24-3P, ASTM A194 GRADE 8ML4CuN	-	34 Nos

Remarks: -

- 01) Material is free from visible surface defects.
- 02) 100% visual inspection was carried out as per the requirements.
- 03) Chemical, Mechanical & Surface test results as per Specification 20XX.
- 04) Material used 100% as per the requirements. Actual test results are recorded and verified against the above specification limits.
- 05) No visible surface defects.
- 06) Above mentioned items are free from visible defects and are in order to the Purchase order requirements.
- 07) All dimensions are as per the specification.
- 08) Above mentioned items are in order to the requirements of IS 9001:2015.

We confirm that above mentioned Items was Manufactured, Sampled, Tested and Inspected in accordance with the subjected Customer's Purchase Order and as applicable Drawings, Material Specifications, Codes & Standards and the results of the items have been determined to meet the users' requirements.



For Ananka Fasteners Pvt. Ltd.

For Client / TPI