



ANANKA FASTENERS PVT LTD

MS No.	AKF/MS/XXX
Rev No	0
Date	XX.XX.20XX

TECHNICAL DATA SHEET

ASTM A194 GRADE 8R ED-2026 (FOR NUT)

CHEMICAL COMPOSITION

Elements	C	Mn	P	S	Si	Cr	Ni	Mo	N	V	Cu	Al	B	Pb	Ca
Min	-	4.00	-	-	-	20.50	11.50	1.50	0.20	0.10	-	-	-	-	-
Max	0.060	6.00	0.045	0.030	1.00	23.50	13.50	3.00	0.40	0.30	-	-	-	-	-

MECHANICAL PROPERTIES

	GRADE	CONDITION	SIZE	TENSILE STRENGTH (MPa)	YIELD STRENGTH 0.2% OFFSET (MPa)	% ELONGATION (GL-50mm)	% REDUCTION AREA	HARDNESS (HRC)	PROOF LOAD (kN)
Min.	8R	Carbide Solution Treated	All Sizes	-	-	-	-	-	80.9
Max.				-	-	-	-	25	-

NOTE:

Material Spec : ASTM A194 GRADE 8R ED-2026

Dimension STD : As per approved DRG.

Heat Treatment type : Carbide Solution Treated

Prepared by:

Approved by: