



ANANKA FASTENERS PVT LTD

MS No.	AKF/MS/XXX
Rev No	0
Date	XX.XX.20XX

TECHNICAL DATA SHEET

ASTM A194 GRADE 8CLNCuBA ED-2026

CHEMICAL COMPOSITION

Elements	C	Mn	P	S	Si	Cr	Ni	Mo	N	Nb	Cu	Al	B	Pb	Ca
Min	0.005	-	-	-	-	17.00	10.00	0.20	0.06	0.20	2.50	-	0.001	-	-
Max	0.020	2.00	0.035	0.010	0.60	19.00	13.00	1.20	0.12	0.50	3.50	-	0.005	-	-

MECHANICAL PROPERTIES

	GRADE	CONDITION	SIZE	TENSILE STRENGTH (Mpa)	YIELD STRENGTH 0.2% OFFSET (Mpa)	% ELONGATION (GL-50mm)	% REDUCTION AREA	HARDNESS (HRB)	PROOF LOAD (Kn)
Min.	8CLNCuBA	Carbide Solution Treated	All Sizes	-	-	-	-	60	80.9
Max.				-	-	-	-	90	-

NOTE:

Material Spec : ASTM A194 GRADE 8CLNCuBA ED-2026

Dimension STD : As per approved DRG.

Heat Treatment type : Carbide Solution Treated

Prepared by:

Approved by: