



ANANKA FASTENERS

Precision fasteners · machining · protective coatings

MANUFACTURING CAPABILITIES · COMPANY PROFILE 2026

Precision Fastening for Critical Infrastructure

Fasteners, turnkey machining and protective coatings — manufactured in India for industrial projects worldwide.

PED 2014/68/EU

ISO 9001:2015

ISO 14001:2015

ISO 45001:2018

GLOBAL PRESENCE

India

Vasai, Maharashtra · Manufacturing

United Kingdom

Stanley, West Yorkshire

United States

Houston, Texas

anankafasteners.com

One source. Three core capabilities.

Manufacturing in India for OEMs, EPC contractors and industrial buyers worldwide.

FASTENERS

Manufactured to your drawing, material grade and finish.
Hex · heavy-hex · studs · anchor bolts · pipe supports

MACHINING

Turnkey machining for specified components.
Machined to customer drawing, in specified alloys

COATINGS

Protective finishes for demanding service conditions.
Xylan® · SermaGard® · zinc · zinc-nickel · galvanising

10+

Years of experience

1

Manufacturing unit

4

ISO + PED certificates

8

Industries served

INDIA MANUFACTURING · UK & USA ENTITIES





Silicon bronze studs · AKF / C6300 head marking

YOUR REQUIREMENT. OUR RESPONSE.

A practical approach to your order

01 Specification

Your drawing, grade and finish define the product we manufacture.

02 Coordination

Manufacturing, machining, coating and inspection brought together around one requirement.

03 Working relationship

A focus on quality and agreed requirements, from quotation through shipment.

OUR VALUES

Agility · Caring · Commitment · Customer Focus · Integrity · Respect · Team Spirit

Fasteners for critical connections



Petrochemical Bolts, Nuts & Studs

Alloy, carbon and stainless steel

1/4"–7" · M5–M150

Special-Grade / Corrosion-Resistant

Inconel®, Hastelloy®, Monel®, Super Duplex

Valves · flanges · HP service

Turbine Bolting

718 · 660 Class A/B/C/D · SS321 · SS410 · B4B · B8M cl.2

1/4"–4" · M6–M100

Structural Bolts

BS 3692 · ASTM A325 / A490 · JIS 1186 F10T · TC bolts

1/2"–2" · M12–M52

Anchor Bolts & Embeds

Manufactured to customer drawings

LNG terminals · power plants

Pipe Support Systems

U-bolts, tie rods, turnbuckles, clamps

1/2"–45" · M10–M1200

GENERAL RANGE

Hex · Heavy-Hex · Socket-Head · Allen · Eye · Hanger · Elevator · Shoulder · Machine · Lag · J-bolt · Flange · Nuts (Jam, Coupling, Nylock, Acorn, Wing, T-slot) · Screws · Washers

TURNKEY SERVICES

Custom machining · Xylan® / SermaGard® coating · material stocking — all under one roof.

Specialist products and finishes

01 Customised Coatings

Xylar + Xylan 1424 · Zinc + Xylan 1424 · Hot-Dip
Galvanise + Xylan 1424

02 Anchor Bolts

ASTM F1554 Gr. 36 · ASTM F593 Gr. 316

03 Xylan Coating

1014 · 1070 · 1052 · 1424 · Xylar 2

04 Turbine Bolting

20CrMoVTiB4-10 · ASTM A437 B4B

05 Super Duplex

UNS S31803 · S32750 · S32760

06 Nickel Alloys

Hastelloy® B2, C4, C276, G-3 · Monel® 400, K500

07 12-Point Hex Bolts

ASTM A453 660 Class A/B/C/D · AISI SS 316(L), SS 316Ti

08 Socket Head Cap Screws

ASTM B8, B8M, B8MA · A320 8T, 8CA · Inconel® 718,
625 · Nitronic® 50/60

09 Structural Bolts

ISO 3506 A2-50/70/80 · A4-50/70/80

10 Polyolefin U-Bolts

ASTM A325 Type 1 · ASTM B7, B7M, B8



BUILT TO DRAWING

Specify the drawing, material grade and finish. Our manufacturing, coating and inspection capabilities are built around your requirement.

Raw material held in an automated retrieval system for full traceability.

Materials for demanding service

MATERIAL FAMILY	GRADES & SPECIFICATIONS
Carbon & Alloy Steels	ASTM A193 (B7, B7M, B16, B5) · A194 (2H, 2HM, 3, 4, 7, 7M, 16) · A320 (L7, L7M, L43) · A453 (660 Class A/B/C/D) · A325 · A490 · SAE J429 Gr 5/8
Stainless Steels	SS 304 / 304L · 316 / 316L · 316Ti · 317 · 310 · 321 · 410 · 904L · 17-4 PH · ISO 3506 (A2 / A4-50/70/80)
Duplex & Super Duplex	UNS S31803 (2205) · S32750 (2507) · S32760 (Zeron 100) · SMO 254
Nickel & High-Performance	Inconel® 600, 601, 625, 718, 725 · Monel® 400, K500 · Hastelloy® B2, B3, C22, C276 · Incoloy® 800, 800HT, 825 · Nimonic · Niobium · Tantalum
Specialty & Other	Nitronic® 50/60 · Carpenter 20CB-3 · Titanium Gr 1/2/5/7 · Copper alloys (Al-bronze, Ph-bronze, Si-bronze, Cu-Ni) · Brass

ALLOYS

Carbon steel, stainless steel, nickel alloys, titanium and specialist materials.

STANDARDS

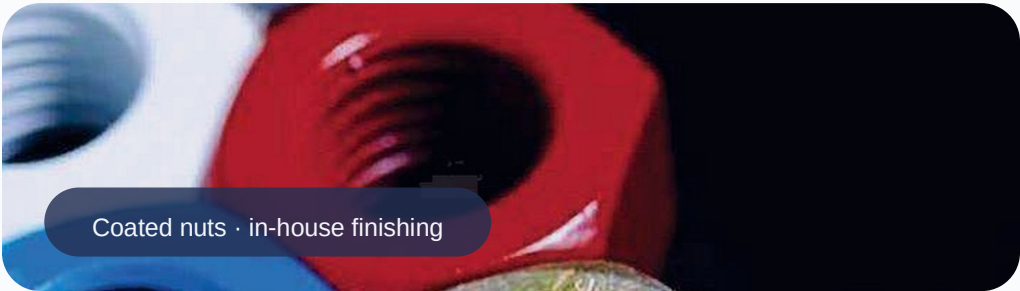
ASTM · AISI · BS · EN · ISO · JIS · SAE

SPECIAL GRADES

Corrosion-resistant materials for extreme service — pressure vessels, valves and flanges.

Raw-material stocking supports traceability throughout production.

Protection for demanding environments



Coated nuts · in-house finishing

Plating

Zinc white / yellow / black (ASTM B633) · Zinc-Nickel (B841) · Cadmium (B766) · Electroless Nickel (B733) · Phosphate (F1137)

Galvanising

Hot-Dip (ASTM A153 / BS EN ISO 1461:1999) · Mechanical (ASTM A695)

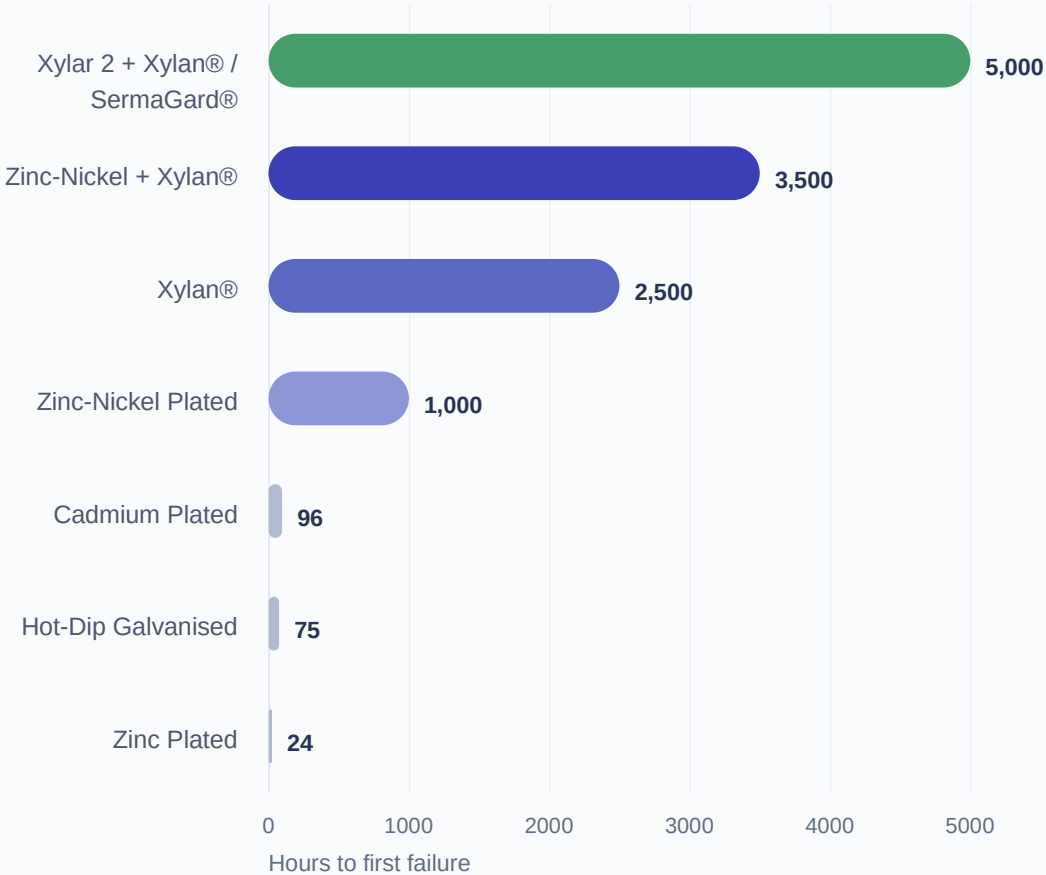
Fluorocarbon

Xylan® (Xylar 2, 1010–1424) · SermaGard® (1105–1628) · MolyKote® · Everslik® · Magni® · Polyolefin

OPERATING RANGE

–45 °C to +232 °C

Corrosion resistance — ASTM B117 salt spray



ASTM B117 salt-spray hours to first failure, from Ananka's published coating data. Performance varies with substrate, film thickness and service conditions.

Your six-stage manufacturing journey

01

Define

Confirm the drawing, material grade and quantity.

02

Source

Stock specified materials with traceability records.

03

Manufacture

Machine and manufacture to the agreed specification.

04

Protect

Apply the specified coating or protective finish.

05

Inspect

Check against customer and industry requirements.

06

Dispatch

Prepare the order for worldwide shipment.

DIGITAL ORDER SUPPORT

ERP and online traceability support product tracking.

FLEXIBLE PRODUCTION

Small and large-scale manufacturing, on demand.

Quality built into every stage

01

Requirements-led quality

Customer specifications and industry standards guide our manufacturing and inspection processes.

02

Consistency across batches

Manufacturing controls focus on consistent quality across the industrial fastener range.

03

Continuous improvement

We continually improve our products, quality standards and services to meet customer requirements.

IN-HOUSE TEST LAB



Hardness testing

Bench hardness tester



Optical measurement

Keyence dimensional system



Tensile testing

Universal testing machine

PUBLISHED COATING PERFORMANCE

Published ASTM B117 data reports up to 5,000 salt-spray hours for selected coating systems. See page 07 for the comparison and test limitations.

Quality management system registered to ISO 9001:2015, with ISO 14001:2015 and ISO 45001:2018 alongside it — see page 11.

CERTIFICATIONS

PED 2014/68/EU

Quality-assurance system for material manufacturing

CERTIFYING BODY

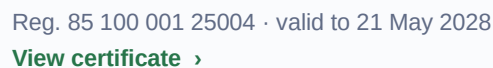
TÜV Rheinland Polska Sp. z o.o.

CERTIFICATE NUMBER	01 2627 IN/M1-250012.00
CERTIFICATE VALIDITY	01 Dec 2025 – 30 Nov 2028
SCOPE	Manufacturer of fasteners — as specified in the certificate and its annex.
ASSESSED TO	QM System acc. to EN 764-5, Clause 4.2 and AD 2000-Merkblatt W0

Issued at Zabrze, Poland · 01.12.2025 · Report IN/M1-250012 Rev. 0



ISO 9001:2015
Quality management



Cert. 10357-EMS-1357 · valid to 01 Jul 2028

[View certificate ›](#)

Cert. 10397-OHSMS-1397 · valid to 01 Jul 2028
[View certificate](#) ›

Industries served

Fasteners, machining and protective coatings for critical industrial applications.

01 **Refineries & Petrochemical Plants**

03 **LNG Plants**

05 **Onshore & Pipe Transportation**

07 **Power Plants**

02 **Gas & Steam Turbines**

04 **Heavy Civil Construction**

06 **Offshore Platforms**

08 **FPSO**

Capability that supports your procurement

1

Manufacturing unit

4

ISO + PED certificates

3

Countries with entities

40+

Countries served

- 01

One coordinated supplier
Fasteners, machining and protective coatings from one supplier.
- 02

Material traceability
Raw-material stocking with retrievable records.
- 03

International presence
Manufacturing in India; entities in the UK and USA.
- 04

Made to specification
Products aligned to your drawing, grade and service conditions.
- 05

Coating expertise
Published performance up to 5,000 ASTM B117 hours for selected systems.
- 06

Flexible manufacturing
Small and large-scale production runs, on demand.

Materials matched to application needs

SAUDI ARABIA

Alkhorayef Petroleum

Saudi Arabia · 2022

Monel® K-500

Marine and chemical corrosion resistance.

APPLICATION

Engineering, procurement, oil & gas

GERMANY

Kaiser Spezialartikel GmbH

Germany · 2022

Inconel® 625

Strength at temperature and corrosion resistance.

APPLICATION

Engineering, chemical & construction

JAPAN

JFE Engineering Corporation

Japan · 2022

Super Duplex SDSS 2507

High strength and corrosion resistance.

APPLICATION

Engineering, pipelines, energy plants & construction

EXTOL International FZC

Ajman, U.A.E. · 2022

Brass

Machinability, corrosion resistance and strength · Engineering, oil & gas, construction

Al-Hana Oil Field Equipment Trading

Abu Dhabi, U.A.E. · 2024

Phosphor Bronze

Toughness, low friction and fine grain structure · Engineering, oil & gas, construction

Our clients

Supplying fasteners, machining and protective coatings to leading industrial groups and EPC contractors.



Reliance Industries Limited

VENDOR ID
000385XXXX



LARSEN & TOUBRO

VENDOR ID
Construction · PI240101552XXXX
Shipbuilding · DV000XXXX
Power · 50XXXX



TATA PROJECTS

VENDOR ID
CS-10138963 / 74339-0 / 11XXXX



JSW

VENDOR ID
203XXXX



ESSAR

VENDOR ID
420000XXXX



Godrej

VENDOR ID
1DR04XXXX



KANSAI PAINT
NEROLAC

VENDOR ID
1170XXXX



JFE

VENDOR ID
LQXXXX



Alkhorayef Petroleum

VENDOR ID
SP-PO-24-00XXXX.0-1

Manufacturing in India. International reach.

INDIA — MANUFACTURING

Ananka Fasteners Private Limited

Plot No. 14, Survey No. 96 & 97, Ashoka & Hitech Industrial Estate, Golani Waliv, Vasai Road (E),

Mumbai 401208, Maharashtra, India

ISO 9001, ISO 14001 and ISO 45001 registered · PED 2014/68/EU certified

UNITED KINGDOM

Ananka Fasteners Ltd

23 Ash Grove, Stanley WF3 4JY

UNITED STATES

Ananka Group LLC

8003 S Breaswood Blvd, Houston, TX 77071

1

Manufacturing unit

3

Continents with entities

DOCUMENTED SUPPLY

- Saudi Arabia
- United Arab Emirates
- Germany
- Japan

SECTORS SERVED WORLDWIDE

Oil & Gas · Power · Nuclear · Marine & Subsea · Aerospace · Defence · Automotive

Send us your next requirement

- 1

Share your specification

Send the drawing or standard, material grade, dimensions and quantity.
- 2

Define service requirements

Include the coating, service conditions and required inspection documents.
- 3

Confirm delivery details

Tell us the destination country, delivery location and target delivery date.



CONTACT

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India landline +91 22 6659 5154

Website www.anankafasteners.com

Company video [Watch the Ananka Fasteners story >](#)

Manufacturing Unit: Vasai, Maharashtra, India · Entities in the United Kingdom and United States



ANANKA FASTENERS

INDIA · UNITED KINGDOM · USA

PED 2014/68/EU

ISO 9001:2015

ISO 14001:2015

ISO 45001:2018

LET'S DISCUSS YOUR NEXT PROJECT

Send your drawing, specification and quantity to start a quotation.

FASTENERS · MACHINING · COATINGS

Website **www.anankafasteners.com**

Email **sales@anankafasteners.com**

Phone **+91 93245 81695**

Video **[Watch the Ananka Fasteners story ›](#)**



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